

# DURACO® DUBL KOTE® FOAM TAPE PRODUCTS

## INDUSTRIAL APPLICATIONS



A  DURACO SPECIALTY MATERIALS COMPANY

# ABOUT DURACO

## OVERVIEW

- 75 years in service
- 300+ employees
- 6,800 customers

## MANUFACTURING

- Duraco HQ: Forest Park, IL
- Filmquest: Bolingbrook, IL
- Infinity Tapes HQ: Lawrence, MA
- 3 Sigma: Troy, OH & Lancaster, OH
- Rayven: St. Paul, MN & Owatonna, MN

## Advanced Warehousing

- Forest Park, IL
- Lawrence, MA
- Los Angeles, CA
- Mississauga, Canada



## CAPABILITIES:

- Coating, laminating, slitting, die-cutting, and custom conversion
- R&D, design engineering, quality, and regulatory compliance
- Advance warehousing and fulfillment support
- Same day shipping

## BROAD, ESTABLISHED CUSTOMER BASE:

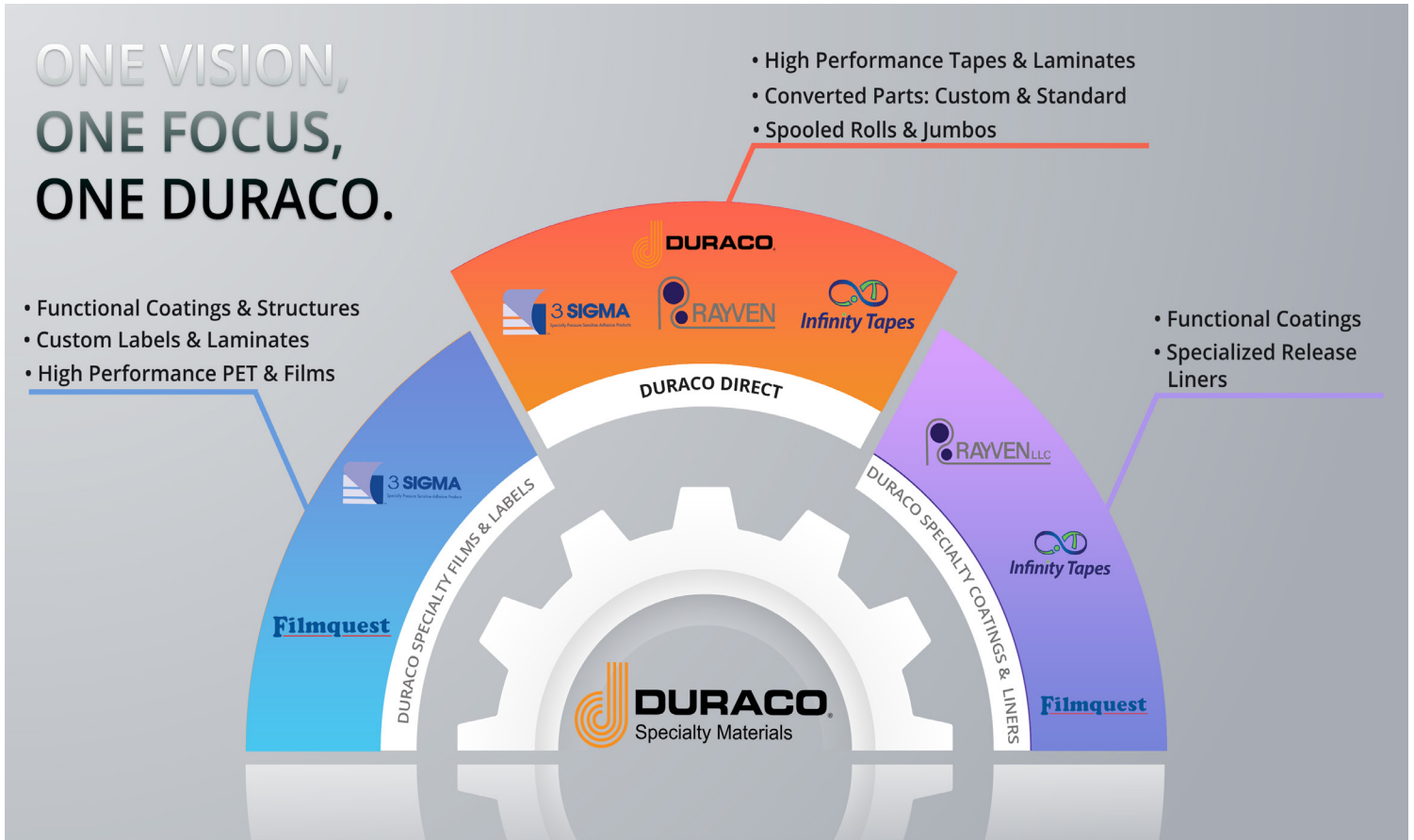
- Point-of-purchase (POP), decorative and consumer, flexible packaging, general distribution, general industrial and construction, graphics and communication, healthcare, OEM manufacturing, specialty label, transit packaging and e-commerce



ISO 9001

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# FIVE COMPANIES, ONE VISION, ONE FOCUS, ONE DURACO



Duraco Specialty Materials and its three business units – Duraco Direct, Duraco Specialty Films & Labels, and Duraco Specialty Coatings & Liners – is dedicated to meeting the unique needs of our customers with best-in-class service and responsiveness.

Scan the QR code to learn more about these innovative and complementary companies.



# DUBL KOTE® FOR THE INDUSTRIAL SEGMENT

Dubl Kote® is Duraco's flagship brand of double-sided foam tape. It's the perfect choice for general purpose bonding and fixturing of components. It quickly bonds composites, metals, glass, low surface energy top coats, and more. Available adhesive options include aggressive rubber, acrylic, and LSE formulas engineered for your demanding applications. This conformable tape is available in thicknesses ranging from .031" to .500" and comes in roll lengths to facilitate hand, automated machine, and in-line taping.

## DUBL KOTE®

Closed-cell PE foam coated on both sides with an aggressive rubber-based adhesive providing an immediate bond. Flexible and conformable foam fills gaps in uneven or irregular surfaces. Available in a wide range of stock sizes for quick shipments.

- Adhesive: Solvent rubber
- Release Liner: Silicone coated paper
- Application Temperature: 65°F – 100°F
- Service Temperature: -20°F – 150°F



## PRO TIP

Use long length rolls for in-line taping on extrusions and on strip & spot applications

## DUBL KOTE® ACRYLIC

Closed cell PE foam coated on both sides with an extremely aggressive acrylic adhesive. Good conformability for bonding and joining irregular surfaces. Excellent resistance to high temperature and UV exposure.

- Adhesive: Solvent acrylic
- Release Liner: Silicone coated paper
- Application Temperature: 65°F – 100°F
- Service Temperature: -20°F – 175°F



# THE DURACO ADVANTAGE

## YOUR EFFICIENT ALTERNATIVE TO GLUE LINES

### DUBL KOTE® HTA

Closed-cell PE foam coated on both sides with a hi-tack acrylic adhesive. The foam carrier is flexible and conformable for filling spaces and joining irregular surfaces. Bonds effectively to powder-coated metals and plastics to include low surface energy.

- Adhesive: High tack solvent acrylic
- Release Liner: Silicone coated paper
- Application Temperature: 45°F – 100°F
- Service Temperature: -20°F – 215°F

### DUBL KOTE® LSE

Closed-cell PE foam coated on both sides with an aggressive rubber-based adhesive. Engineered to provide quick initial bond to powder-coated metal and LSE plastics, such as polyethylene and polypropylene. Conformable foam carrier for gap filling and permanently joining irregular surfaces.

- Adhesive: Solvent rubber
- Release Liner: Silicone coated paper
- Application Temperature: 65°F – 100°F
- Service Temperature: -20°F – 150°F

### DUBL KOTE® HM

Closed cell PE foam tape construction consisting of an aggressive hot-melt rubber adhesive. Low VOC content makes this product an eco-friendly option. Engineered to quickly bond and join a wide variety of substrates.

- Adhesive: Hot melt rubber
- Release Liner: Silicone coated paper
- Application Temperature: 55°F – 100°F
- Service Temperature: 0°F – 158°F



### NEED QUICK TURNAROUND?

Duraco manufactures and converts in-house, providing the convenient service of fast shipping and on-site tape experts. Contact us today.

TALK TO OUR EXPERTS TO  
TRY A SAMPLE FOR YOUR  
NEXT DESIGN PROJECT!

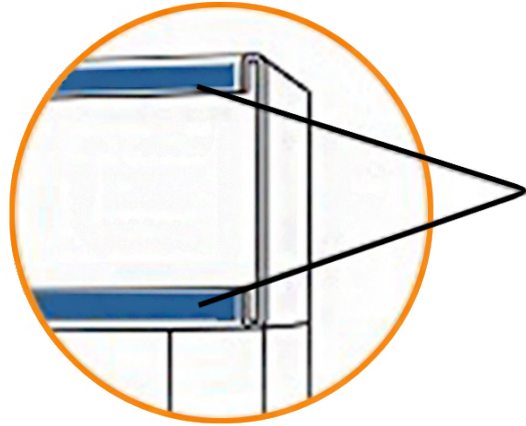
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# WE SOLVE YOUR PROBLEMS WITH TAPE

CUSTOMER-FOCUSED SOLUTIONS

- ✓ APPLIANCES
- ✓ TRUCK & TRAILER
- ✓ HVAC
- ✓ ARCHITECTURAL SIGNAGE



## DUBL KOTE® APPLICATIONS

Metal-to-Metal Bonding

Fixturing

Appliances

HVAC

Truck & Trailer

## DUBL KOTE® ACRYLIC APPLICATIONS

Textured Surface Bonding

Plastic Fasteners

Metal-to-Metal Bonding

Protective Trim

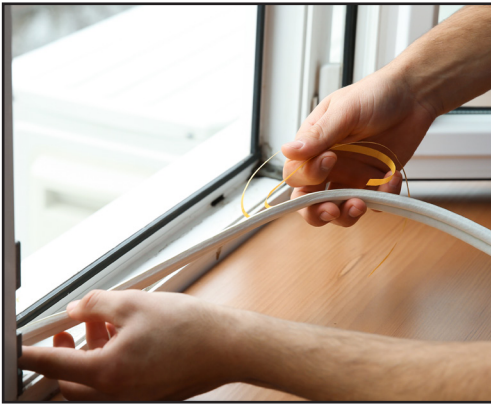
Mirror Mounting

# QUICK & SECURE BONDING

## VERSATILE DOUBLE-SIDED FOAM TAPE

### The Duraco Advantage:

Experienced • Integrated Turnkey Partner • Rapid Turnaround • Proven Quality



#### DUBL KOTE® HTA APPLICATIONS

Demanding Indoor Applications

Moderate Outdoor Applications

Textured Surface Bonding

Plastic Fasteners

Metal-to-Metal Bonding

#### DUBL KOTE® HM APPLICATIONS

Powder-Coated Metals

UV Coatings

Appliances

Corrugated Surfaces

Chipboard

#### DUBL KOTE® LSE APPLICATIONS

Appliances

Plastic Fasteners

UV Coated Board

UV Cured Inks


Powder-Coated Metals

# EXPLORE THE DURACO DIFFERENCE

TAPES FOR YOUR INDUSTRIAL NEEDS

## Custom Products that Exceed Expectations

Custom Widths • Custom Lengths • Custom Formulations

	Adhesive	Carrier	Application Temperature	Service Temperature	Description
Dubl Kote®	Solvent rubber	Silicone coated paper or polypropylene	65°F to 100°F	-20°F to 150°F	Incredible holding power, great for a wide range of surfaces, aggressive initial grab.
Dubl Kote® Acrylic	Solvent acrylic	Silicone coated paper	65°F to 100°F	-20°F to 175°F	UV and chemical resistant. Bond builds over time allowing tape to be repositioned during initial application.
Dubl Kote® HTA	High tack solvent acrylic	Silicone coated paper	65°F to 100°F	-20°F to 215°F	Similar UV and chemical resistance seen with higher initial tack closer to rubber options. Maintains tack at low temperature.
Dubl Kote® HM	Hot melt rubber	Silicone coated paper	55°F to 100°F	-20°F to 158°F	Softer rubber adhesive bites deeper into fiber surfaces. Hot Melt adhesive is more sustainable. Potential to be coated to poly liner.
Dubl Kote® LSE	Solvent rubber	Silicone coated paper	65°F to 100°F	-20°F to 150°F	Aggressive initial grab to difficult to stick to surfaces like low surface energy plastics or glossy overcoats.



# GOING ABOVE AND BEYOND TOGETHER

TO GIVE YOU THE BEST TAPE SOLUTIONS



SCAN  
TO  
REQUEST  
SAMPLES



# Dubl Kote® Tape: Perfect for Industrial Applications

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